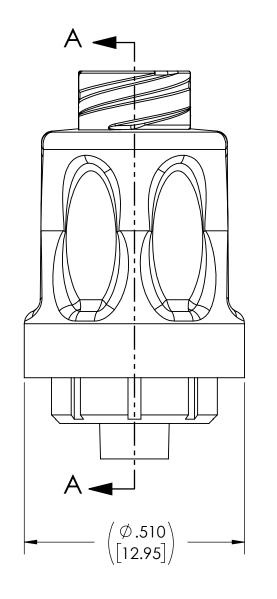
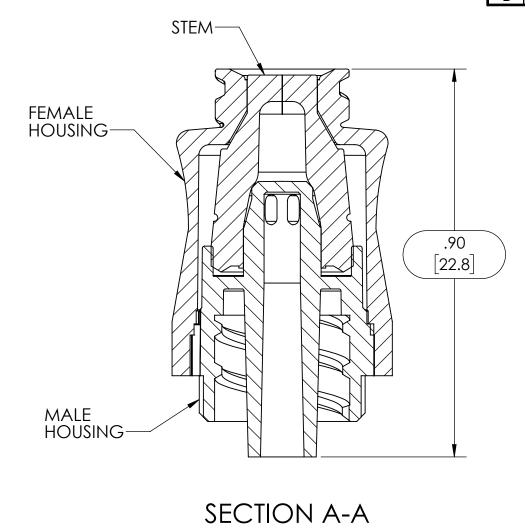
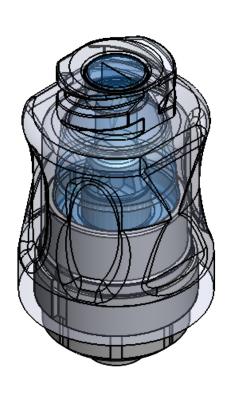
DRAWING NO. C2452010XX

Customer Drawing

REVISION HISTORY REV DESCRIPTION (ECO) APPROVED DATE INITIAL RELEASE (ECO 12094) 3/14/23 SR B REPLACED COLLAR RIBS WITH NOTCHES (ECO 12640) 4/18/24 DK







NOTES:

- SUFFIX XX: SEE TABLE
- CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION LUER COMPATIBLE WITH ISO 594-2 AND ISO 80369-7 DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY

VALVE SPECIFICATIONS:

BACK PRESSURE > 30 PSI (2.1 BAR), HIGH PRESSURE > 300 PSI (20.7 BAR)

BIOCOMPATIBILITY: PASSES ISO 10993, PART 1 POTENTIAL STERILIZATION: ETO, GAMMA, STEAM

MATERIALS: USP CLASS VI, DEHP FREE, NOT MADE WITH NATURAL LATEX RUBBER

QUALITY CRITERIA

O.D. FLASH: 0.015 MAX (0.4mm)

GATE VESTIGE: 0.01 MAX (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX, NO MORE THAN 3 PER PART

	DRAWN BY	KS	DATE 3/14/23	<u> </u>	Liellier Delegate
	APPROVED BY	AK	DATE 3/14/23] 47	R Halkey-Roberts
	MATERIAL	SEE TAE	BLE	TITLE	<u>/</u>
MOLDED PARTS: GATES. PARTING LINES. AND FLASH PER QUALITY CRITERIA	FINISH	N/A			NEUTRAL VALVE
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY			THIRD ANGLE PROJECTION	В	DRAWING NO. C2452010XX
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1* TWO PLACE DECIMA THREE PLACE DECI			SCALE 4:1	DO NOT SCALE DRAWING SHEET 1 OF 2

